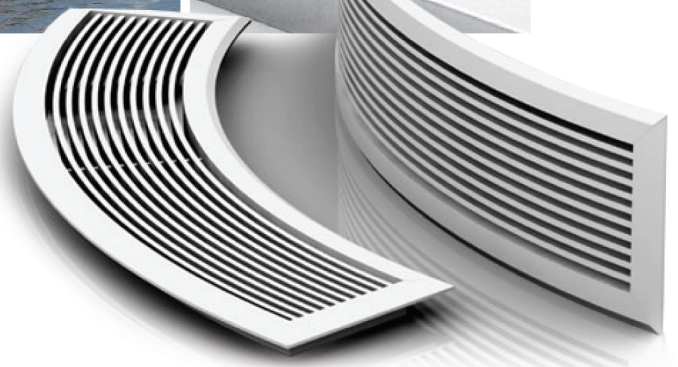


**BG** Bar Grille





## Introduction

Making use of the extruded vanes side profiles & angle of deflection, the Bar Grille is able to manipulate the airflow orientation and thus creating the desired flow profile. Depending on the model type, the grilles can be wall mounted and windowsill mounted. For standard model, the aerodynamic free area of 53% (see-through area of >60%) can be further increased upon customer's request.

Available in highly customizable shape profile, the Bar Grille is one of the preferred choice for providing aesthetic value-added points. Thus Bar Grilles are commonly found in facilities such as offices, shopping centers, hotels and airports etc. for both supply and exhaust purposes.

## CONSTRUCTIONS & MATERIALS

- 0° & 15° deflection configurations
- Customizable deflection angles
- Highly customizable shape profiles
- Optional removable core vanes
- Standard vanes pitch is 12mm
- Stainless Steel & Aluminium construction available

### Frame Construction

**AL**  
1.2mm

Extruded Aluminium

### Vaness Construction

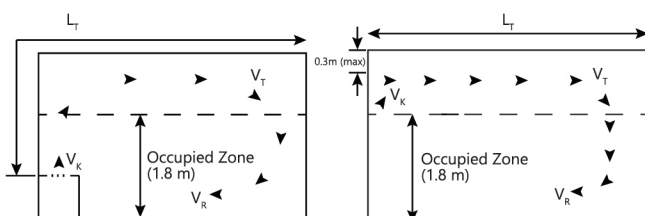
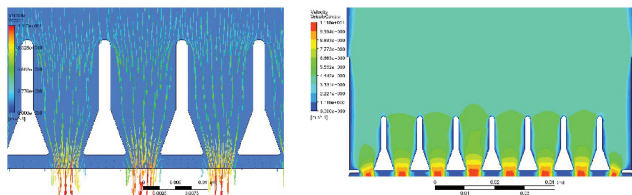
**AL**  
6.0x1.8 mm

Extruded Aluminium

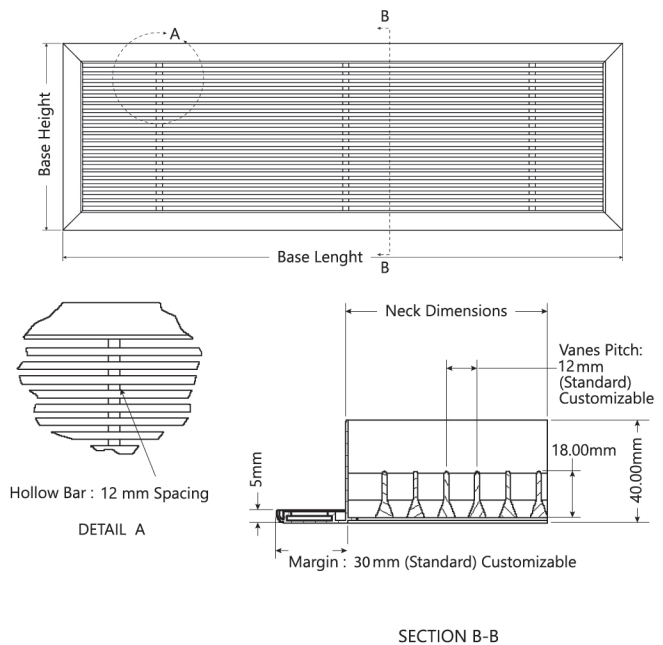
### Surface Finishing

**RAL**  
9010 SG

White (Matt) / Natural Anodised Customizable Colors



## DIMENSIONS

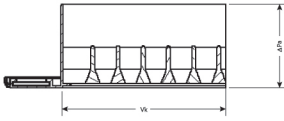


## Correction Factors

Conditions	15° Deflection
Effective Area (m <sup>2</sup> )	x 0.95
V <sub>k</sub>	x 1.05
Pressure Lost (Pa)	x 1.0
NR	+0

# TECHNICAL PERFORMANCE DATA

## Supply



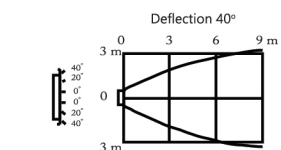
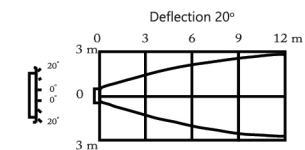
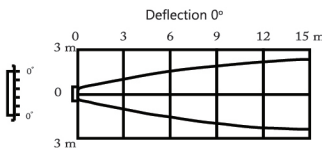
\* Diffuser performance data factored in Coanda effect & fully opened Radial OBD conditions.

\* The effective area given is to the best estimation & knowledge of Prudentaire's engineers at the point of entry.

Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR45			
			250 70	300 84	400 112	500 140	600 168	800 224	1000 280	1400 392	1600 448	
150 x 250	0.0375 (0.019)	Throw Distance (0.25 m/s), m	6.0	7.0	9.0	12	14	-	-	-	-	-
		Face Velocity, m/s	3.7	4.4	5.8	7.3	8.8	-	-	-	-	-
		Total Pressure Loss, Pa	9.5	14	23	40	55	-	-	-	-	-
		Noise Rating (NR)	23	30	36	43	45	-	-	-	-	-
150 x 300	0.045 (0.023)	Throw Distance (0.25 m/s), m	5.5	6.2	8.5	11	13	17	-	-	-	-
		Face Velocity, m/s	3.0	3.6	4.8	6.0	7.2	9.7	-	-	-	-
		Total Pressure Loss, Pa	7	10	16	27	40	65	-	-	-	-
		Noise Rating (NR)	25	27	34	37	42	>45	-	-	-	-
150 x 400	0.06 (0.031)	Throw Distance (0.25 m/s), m	5.0	6.0	8.0	9.5	11	16	-	-	-	-
		Face Velocity, m/s	2.2	2.7	3.6	4.5	5.4	7.2	-	-	-	-
		Total Pressure Loss, Pa	<4	5	9	14	22	40	-	-	-	-
		Noise Rating (NR)	23	25	32	36	38	45	-	-	-	-
150 x 500	0.075 (0.038)	Throw Distance (0.25 m/s), m	-	5	7	8.5	9.5	14	17	-	-	-
		Face Velocity, m/s	-	2.2	2.9	3.7	4.4	5.8	7.3	-	-	-
		Total Pressure Loss, Pa	-	<4	7	9.5	14	25	40	-	-	-
		Noise Rating (NR)	-	20	26	31	33	40	43	-	-	-
150 x 600	0.09 (0.047)	Throw Distance (0.25 m/s), m	-	-	6.0	7.5	9.0	12	15	20	-	-
		Face Velocity, m/s	-	-	2.4	3.0	3.5	4.7	5.9	8.3	-	-
		Total Pressure Loss, Pa	-	-	<4	7	9	16	25	50	-	-
		Noise Rating (NR)	-	-	22	27	30	36	41	>45	-	-
150 x 800	0.12 (0.063)	Throw Distance (0.25 m/s), m	-	-	-	6.8	7.5	10.5	13	17	20	-
		Face Velocity, m/s	-	-	-	2.2	2.6	3.5	4.4	6.2	7.1	-
		Total Pressure Loss, Pa	-	-	-	<4	5	9	14	27	40	-
		Noise Rating (NR)	-	-	-	23	25	32	37	42	45	-
150 x 1000	0.15 (0.078)	Throw Distance (0.25 m/s), m	-	-	-	-	6.5	9.5	12	15	18	-
		Face Velocity, m/s	-	-	-	-	2.1	2.8	3.6	5.0	5.7	-
		Total Pressure Loss, Pa	-	-	-	-	<4	6	9	18	25	-
		Noise Rating (NR)	-	-	-	-	23	30	34	40	42	-

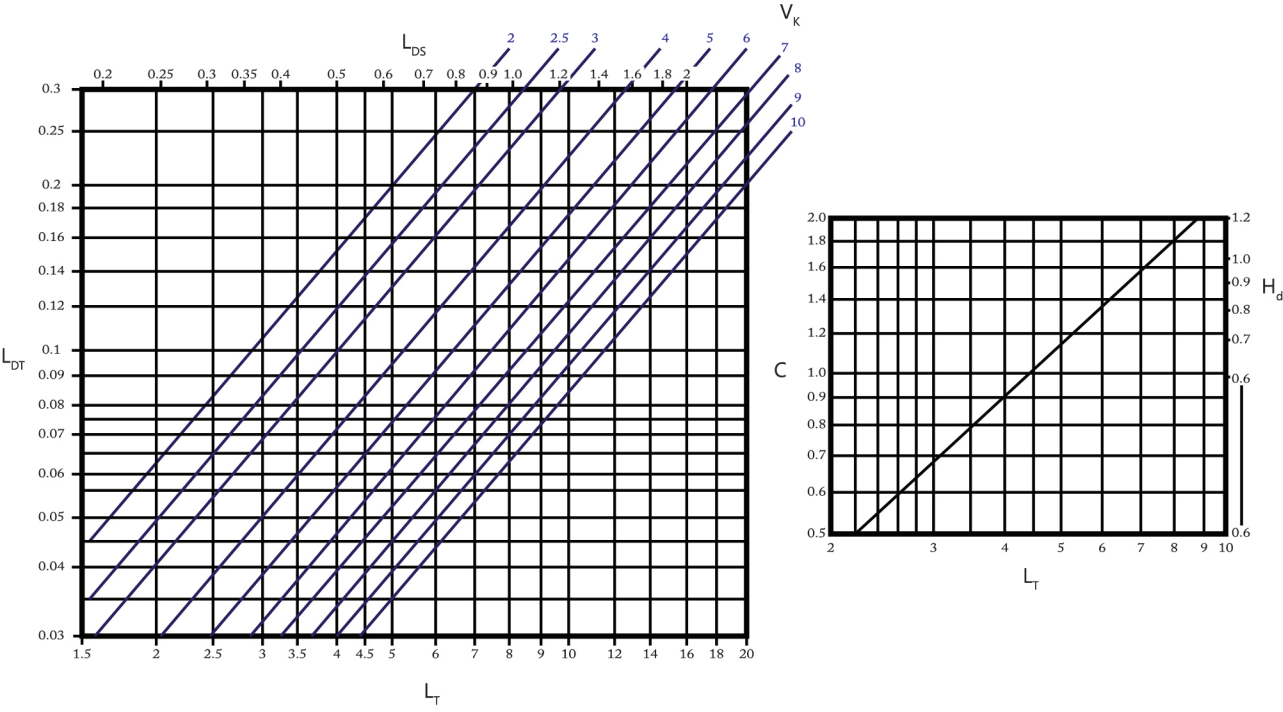
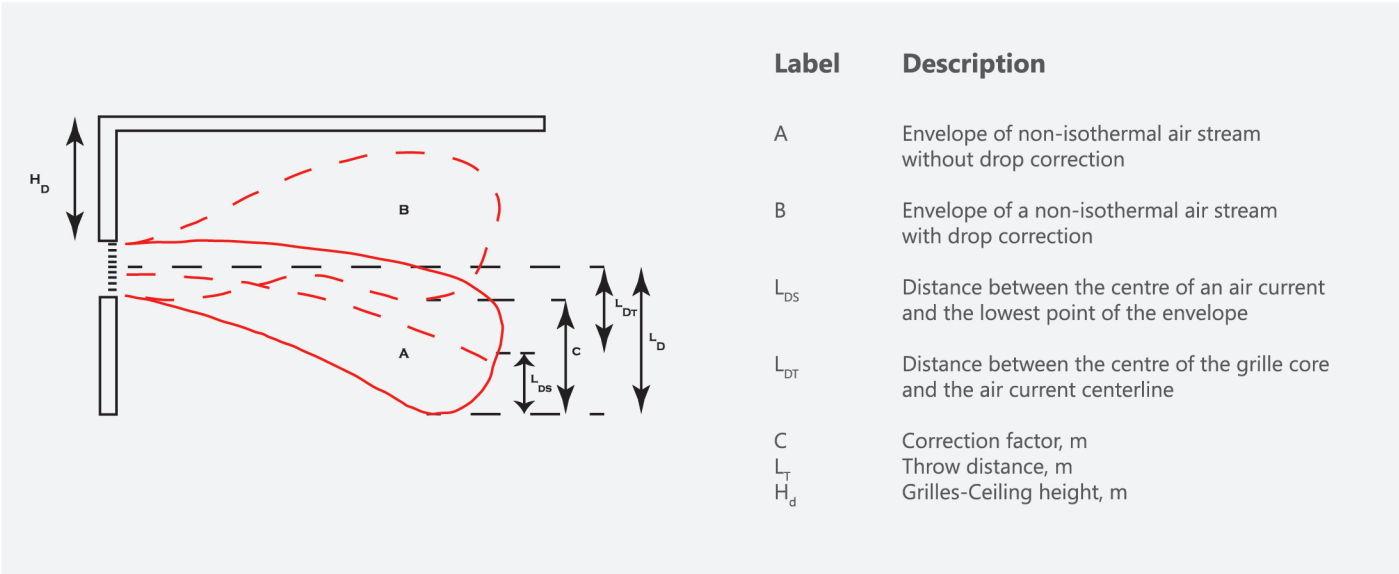
Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR45		
			250 70	300 84	400 112	500 140	600 168	800 224	1000 280	1400 392	1600 448
200 x 400	0.12 (0.063)	Throw Distance (0.25 m/s), m	-	-	6.5	8.0	9.0	12.5	16	21	-
		Face Velocity, m/s	-	-	2.6	3.3	4.0	5.3	6.6	9.3	-
		Total Pressure Loss, Pa	-	-	5	8	12	20	30	65	-
		Noise Rating (NR)	-	-	24	28	32	37	42	>45	-
200 x 500	0.15 (0.078)	Throw Distance (0.25 m/s), m	-	-	5.5	7	8.5	11.5	14	18.5	-
		Face Velocity, m/s	-	-	2.1	2.6	3.1	4.2	5.2	7.3	-
		Total Pressure Loss, Pa	-	-	<4	5	7	12	19	40	-
		Noise Rating (NR)	-	-	21	25	28	35	40	45	-

## Supply



Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR50		
			250 70	300 84	400 112	500 140	600 168	800 224	1000 280	1400 392	1600 448
200 x 600	0.12 (0.063)	Throw Distance (0.25 m/s), m	-	-	-	6.8	7.5	10.5	13	17	20
		Face Velocity, m/s	-	-	-	2.2	2.6	3.5	4.4	6.2	7.1
		Total Pressure Loss, Pa	-	-	-	<4	5	9	14	27	40
		Noise Rating (NR)	-	-	-	23	25	32	37	42	45
200 x 800	0.16 (0.084)	Throw Distance (0.25 m/s), m	-	-	-	-	7.0	9.5	11.5	16	17
		Face Velocity, m/s	-	-	-	-	2.0	2.6	3.3	4.6	5.3
		Total Pressure Loss, Pa	-	-	-	-	<4	5	8	15	22
		Noise Rating (NR)	-	-	-	-	21	27	32	37	40
200 x 1000	0.2 (0.108)	Throw Distance (0.25 m/s), m	-	-	-	-	-	8	10	14	14.5
		Face Velocity, m/s	-	-	-	-	-	2.1	2.6	3.6	4.1
		Total Pressure Loss, Pa	-	-	-	-	-	<4	5	9.5	12
		Noise Rating (NR)	-	-	-	-	-	24	28	34	36
300 x 500	0.15 (0.084)	Throw Distance (0.25 m/s), m	-	-	-	-	7.0	9.5	11.5	16	17
		Face Velocity, m/s	-	-	-	-	2.0	2.6	3.3	4.6	5.3
		Total Pressure Loss, Pa	-	-	-	-	<4	5	8	15	22
		Noise Rating (NR)	-	-	-	-	21	27	32	37	40
300 x 600	0.18 (0.099)	Throw Distance (0.25 m/s), m	-	-	-	-	-	9.0	11	14	16
		Face Velocity, m/s	-	-	-	-	-	2.2	2.8	3.9	4.5
		Total Pressure Loss, Pa	-	-	-	-	-	<4	5.5	12	14
		Noise Rating (NR)	-	-	-	-	-	25	30	36	37
300 x 800	0.24 (0.133)	Throw Distance (0.25 m/s), m	-	-	-	-	-	-	9.5	13	14
		Face Velocity, m/s	-	-	-	-	-	-	2.1	2.9	3.3
		Total Pressure Loss, Pa	-	-	-	-	-	-	<4	6	8
		Noise Rating (NR)	-	-	-	-	-	-	25	32	34
300 x 1000	0.3 (0.167)	Throw Distance (0.25 m/s), m	-	-	-	-	-	-	8.5	11	12.5
		Face Velocity, m/s	-	-	-	-	-	-	1.7	2.3	2.7
		Total Pressure Loss, Pa	-	-	-	-	-	-	<4	<4	5
		Noise Rating (NR)	-	-	-	-	-	-	22	27	30

**Drop Correction**



**Airstream Drop**

The total drop is the maximum vertical distance between the centre of a grille core and the lowest point of a specified envelope, determined by the envelope velocity  $V_T$ .

The total drop consist of two elements :

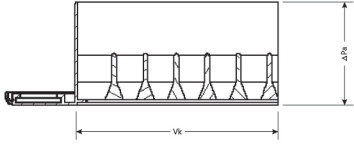
$$L_D = L_{DS} + L_{DT}$$

**Drop Correction  $L_D$**

Drop correction is possible by projecting the air current upward, with supply grille having adjustable horizontal bars. The drop effect can be significantly corrected if the air is projected upward 15° to 20°, as shown in the drop correction diagram. The correction factors "C" in the diagram are only valid if the minimum distance  $H_d$  between the centre of the grille and the ceiling is maintained.

# TECHNICAL PERFORMANCE DATA

## Exhaust



\* The effective area given is to the best estimation & knowledge of Prudentaire's engineers at the point of entry.

\* For 15° deflector vanes, air flow rate will be reduced by 5% at listed pressure lost and NR values.

Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR45		1000 280	1500 420	2000 560
			250 70	300 84	400 112	500 140	600 168	800 224					
150 x 250	0.0375 (0.014)	Face Velocity, m/s	5.0	6.0	7.7	-	-	-	-	-	-	-	-
		Total Pressure Loss, Pa	4	6.0	9.0	-	-	-	-	-	-	-	-
		Noise Rating (NR)	25	30	40	-	-	-	-	-	-	-	-
150 x 300	0.045 (0.017)	Face Velocity, m/s	4.0	4.7	6.5	8.2	9.8	-	-	-	-	-	-
		Total Pressure Loss, Pa	2.5	4.0	7.0	10	14	-	-	-	-	-	-
		Noise Rating (NR)	<20	25	34	42	47	-	-	-	-	-	-
150 x 400	0.06 (0.023)	Face Velocity, m/s	3.0	3.6	4.8	6.0	7.2	9.7	-	-	-	-	-
		Total Pressure Loss, Pa	<1	2.5	3.5	6.0	8.0	14	-	-	-	-	-
		Noise Rating (NR)	<20	<20	20	27	37	47	-	-	-	-	-
150 x 500	0.075 (0.028)	Face Velocity, m/s	-	3.0	4.0	5.0	6.0	7.9	9.9	-	-	-	-
		Total Pressure Loss, Pa	-	<1	2.5	4	6.0	10	15	-	-	-	-
		Noise Rating (NR)	-	<20	20	27	33	42	52	-	-	-	-
150 x 600	0.09 (0.035)	Face Velocity, m/s	-	-	3.2	4.0	4.8	6.3	7.9	11.9	-	-	-
		Total Pressure Loss, Pa	-	-	1.5	2.5	3.5	7.0	10	22	-	-	-
		Noise Rating (NR)	-	-	<20	20	26	36	45	>55	-	-	-
150 x 800	0.12 (0.047)	Face Velocity, m/s	-	-	-	3.0	3.5	4.7	5.9	8.9	-	-	-
		Total Pressure Loss, Pa	-	-	-	<1	2	4.0	6.0	13	-	-	-
		Noise Rating (NR)	-	-	-	<20	20	30	37	50	-	-	-

Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR50		
			250 70	300 84	400 112	500 140	600 168	800 224			
200 x 400	0.08 (0.031)	Face Velocity, m/s	-	-	3.6	4.5	5.4	7.2	-	-	-
		Total Pressure Loss, Pa	-	-	2.5	3.0	5.0	8.0	-	-	-
		Noise Rating (NR)	-	-	<20	24	30	40	-	-	-
200 x 500	0.1 (0.039)	Face Velocity, m/s	-	-	-	3.6	4.3	5.7	7.1	-	-
		Total Pressure Loss, Pa	-	-	-	2.5	3.0	5.5	8.0	-	-
		Noise Rating (NR)	-	-	-	<20	24	34	40	-	-
200 x 600	0.12 (0.047)	Face Velocity, m/s	-	-	-	3.0	3.5	4.7	5.9	8.9	-
		Total Pressure Loss, Pa	-	-	-	<1	2	4.0	6.0	13	-
		Noise Rating (NR)	-	-	-	<20	20	30	37	50	-

Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR45		
			250 70	300 84	400 112	500 140	600 168	800 224			
200 x 800	0.16 (0.063)	Face Velocity, m/s	-	-	-	-	-	3.5	4.3	6.5	8.7
		Total Pressure Loss, Pa	-	-	-	-	-	2.0	4.0	7.0	13
		Noise Rating (NR)	-	-	-	-	-	20	28	40	52
200 x 1000	0.2 (0.080)	Face Velocity, m/s	-	-	-	-	-	-	3.5	5.2	6.9
		Total Pressure Loss, Pa	-	-	-	-	-	-	2.0	4.5	8.0
		Noise Rating (NR)	-	-	-	-	-	-	22	34	45

Grille Neck Size, mm	Neck Area (Eff. Area) m <sup>2</sup>	Unit Volume Flowrate, m <sup>3</sup> /hr Unit Volume Flowrate, l/s	NR25		NR35		NR40		NR45		
			250 70	300 84	400 112	500 140	600 168	800 224			
300 x 500	0.15 (0.063)	Face Velocity, m/s	-	-	-	-	-	3.5	4.3	6.5	8.7
		Total Pressure Loss, Pa	-	-	-	-	-	2.0	4.0	7.0	13
		Noise Rating (NR)	-	-	-	-	-	20	28	40	52
300 x 600	0.18 (0.074)	Face Velocity, m/s	-	-	-	-	-	3.0	3.8	5.6	7.5
		Total Pressure Loss, Pa	-	-	-	-	-	<1	2.5	5.0	9.0
		Noise Rating (NR)	-	-	-	-	-	<20	24	36	47
300 x 800	0.24 (0.099)	Face Velocity, m/s	-	-	-	-	-	-	2.8	4.2	5.6
		Total Pressure Loss, Pa	-	-	-	-	-	-	<1	3.0	5.0
		Noise Rating (NR)	-	-	-	-	-	-	<20	28	37
300 x 1000	0.3 (0.125)	Face Velocity, m/s	-	-	-	-	-	-	-	3.3	4.4
		Total Pressure Loss, Pa	-	-	-	-	-	-	-	<1	4.0
		Noise Rating (NR)	-	-	-	-	-	-	-	23	32

## BAR GRILLE TECHNICAL SPECIFICATION

### Frame Construction

1. Frame to be in extruded aluminium. Frame thickness should be in minimum 1.2mm thick.
2. The margin to be in 28mm from the neck height to the edge.
3. Frame height to be in 40mm.
4. The corner of the frame should pressed with a 90° corner piece to ensure the frames are in 90°.

### Vanes Construction

1. Vanes to be in extruded aluminium. Vanes thickness should be 1.8mm thick at the tail and 6.0mm at the surface.
2. Height of the vanes to be in 18mm only.
3. Vanes pitch to be in 12mm, unless otherwise stated.
4. All the vanes to be support with minimum 2 support bar.

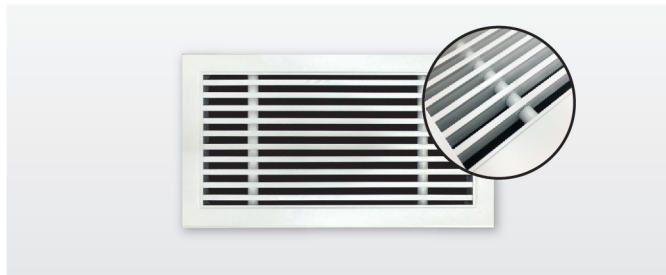
### Finishing

1. Finishing to be in powder coated RAL 9010 SG white matt, unless otherwise stated.

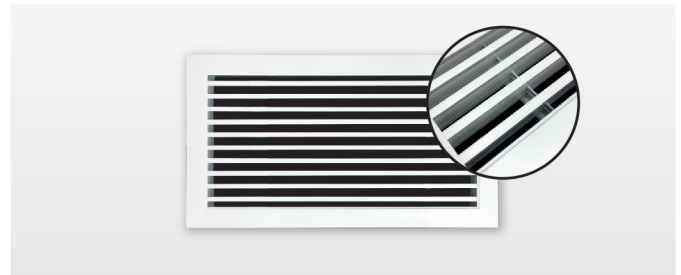
### Performance

1. Free area of the grill to be in 53%
2. Standard vanes deflection configuration to be 0°, unless otherwise stated.
3. Bar Grille are designed to be wall mounted and windowsill mounted.

## AVAILABLE TYPES



**Fixed Type - Hollow Bar**



**Fixed Type - Slot In**



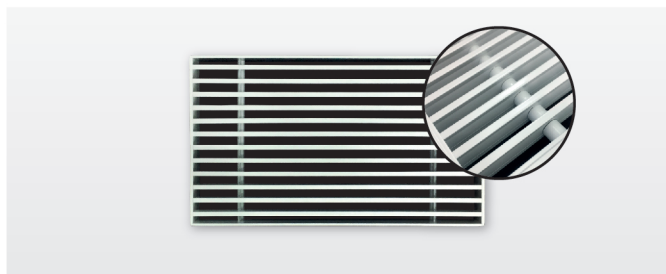
Double Margin

**Removable Type**

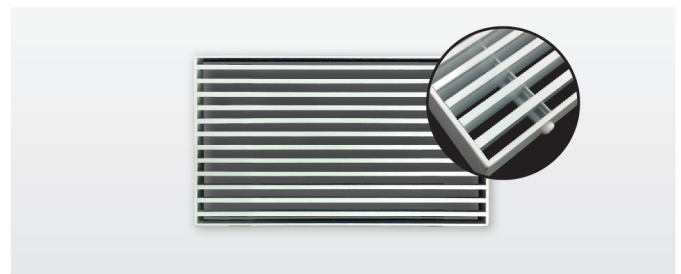


Clip On

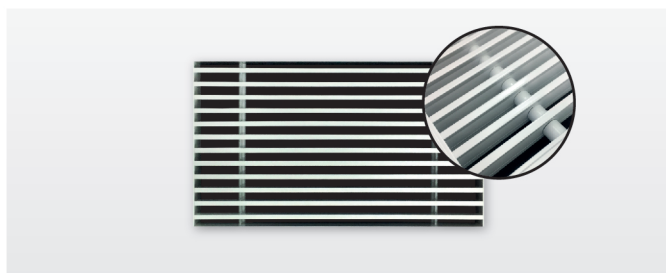
**Removable Type**



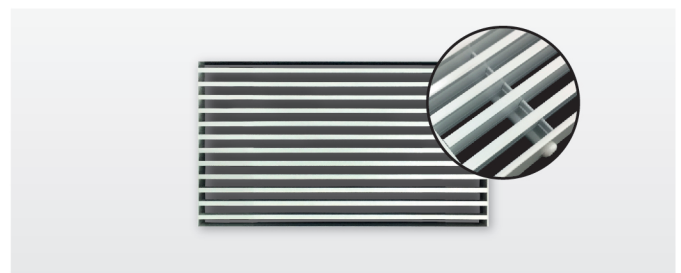
**Box Type - Hollow Bar**



**Box Type - Slot In**

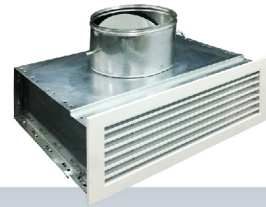
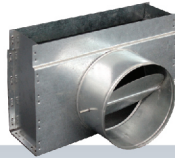
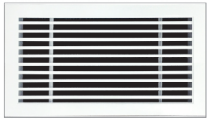


**Frameless - Hollow Bar**



**Frameless - Slot In**

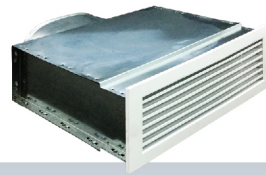
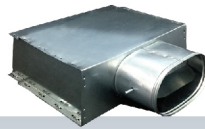
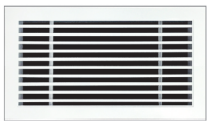
## GRILLE + ACCESSORIES COMBINATION



**A**

BG

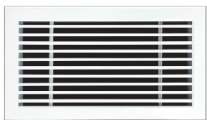
PB Side Opening



**B**

BG

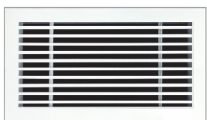
PB Top Opening



**C**

BG

Square OBD

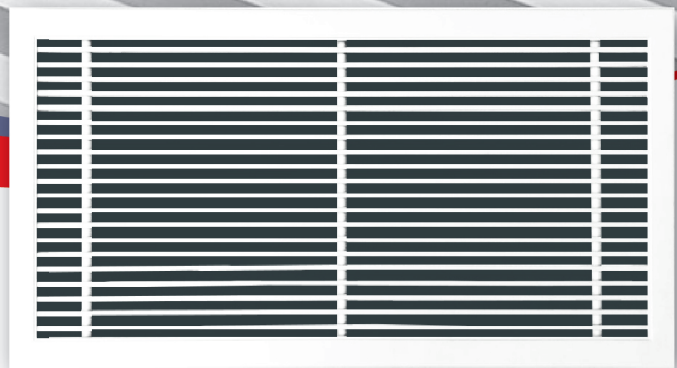


**D**



BG

PB 2 Colar

# BG | Bar Grille



## Products Range

- Grilles 
- Diffusers 
- Dampers 
- Fire & Smoke Protection 
- VAV 
- Others 
- Accessories 



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